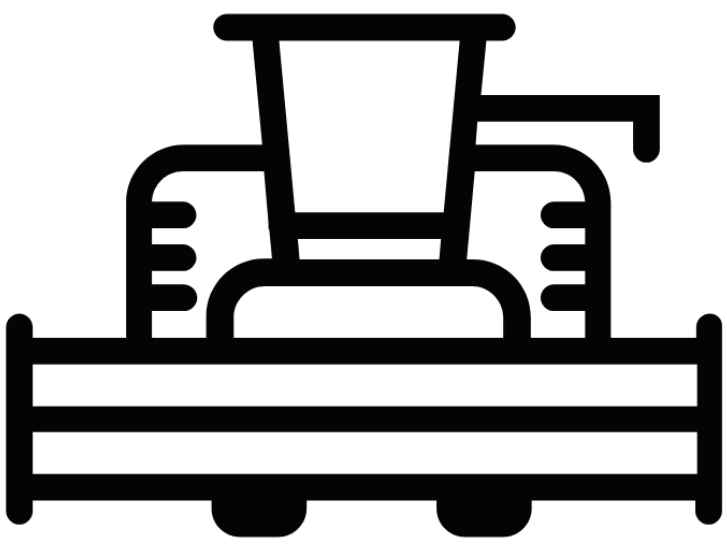


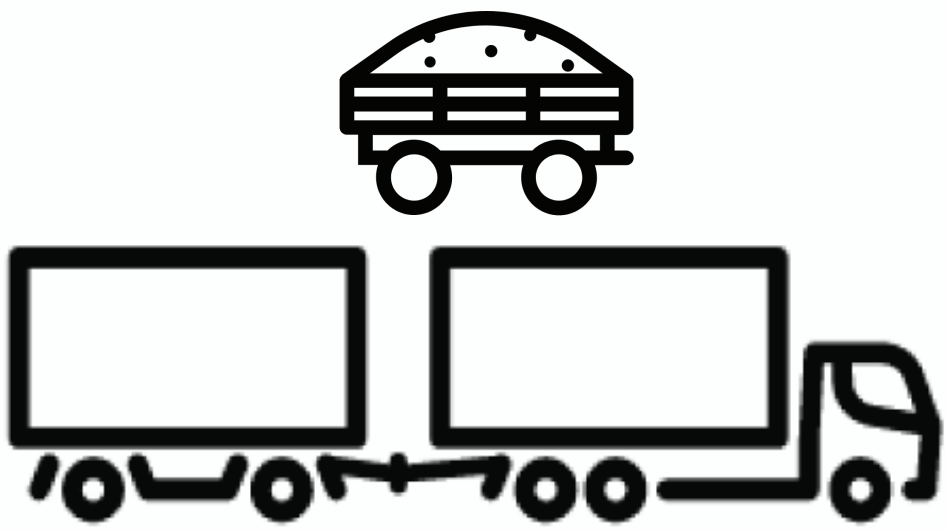
FIELD

Approved chemical applications
Field walks
Field ID



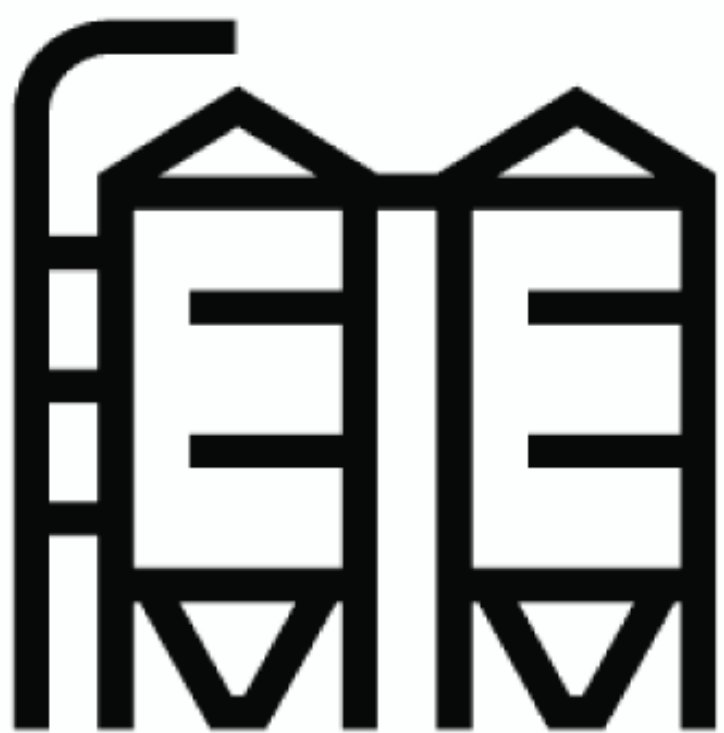
COMBINE

Proper set-up to reduce bean damage
Cleanout between crops/varieties
to prevent contamination



TRUCKS/WAGONS

Cleanout between crops/
varieties/seed/fertilizer



EQUIPMENT & SILO

Equipment cleanout between crops/varieties
Select the right bin
Prepare bin
Dry grain to right moisture
Good aeration practices
Core bin
Control grain temperature
Keep cool in summer
Check grain quality regularly
Watch for insects
Ensure shipping auger/belt clean